

# PROGRAMMING INSTRUCTIONS PNG-000R001-GB



**Control of the following functions (According to the oven equipment) :**

- ✓ Steam
- ✓ Exhaust vent (damper)
- ✓ Hood
- ✓ Energy saving
- ✓ Speed drive (Electric oven)
- ✓ Trolley positioning
- ✓ Weekly planning
- ✓ 100 possible registered programs :
  - × 1 manual program
  - × 3 continuous baking programs
  - × 96 recipes with 6 possible phases

## Oven with revolving



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The company reserves the right to change specifications without notice - Copying forbidden

# PRESENTATION OF THE CONTROL BOARD

Take time to read the manual to familiarize yourself with the use of the appliance.



Control board name



Control board Start / Stop

Lighting ON/OFF

Access to the parameters according to the authorization level

The icon is not visible during a baking

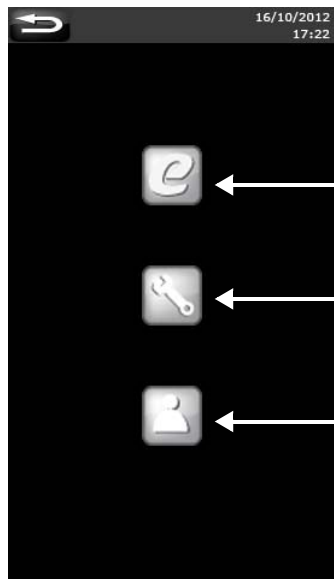
Baking in progress



Allows the positioning of the revolving platform or the hook (blue : the trolley turns ; grey : the trolley do not move and is facing the door).

Weekly programming

Menus secured with access codes



Manufacturer menu

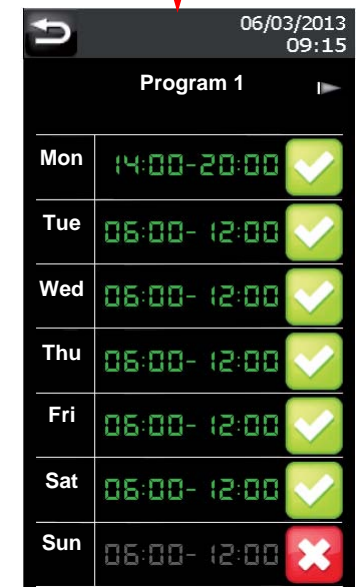
Installer menu

User settings

Displaying of the oven condition

Preheating in progress

Baking in progress



# ACCESS LEVEL








(Look at the paragraph : Setting of the regulator parameters)



**The ability to modify the settings is governed by the authorization level :**








No single setting can be modified. The only active keys are :

- ✓ Control board starting-up  - Control board stop .
- ✓ Start of the baking  - Stop of the baking .
- ✓ Low speed hood  - High speed hood .
- ✓ Selection of the recipes 




Selection and modification of the recipe « MANUAL » : Any modification done to the recipe « MANUAL » during the baking is automatically saved (Setpoint T°, Baking duration, Ventilation)\*.

- ✓ Steam Start / Stop « **MANUAL** »  .
- ✓ Exhaust vent ON / OFF « **MANUAL** »  .
- ✓ + 



The **MODIFICATION** of a recipe during the baking is **POSSIBLE**, but **SAVING** of the modified recipe is **NOT POSSIBLE** (Setpoint T°, Baking duration, Ventilation)\*.

- ✓ Steam Start / Stop   for all the recipes
- ✓ Exhaust vent ON / OFF   for all the recipes.
- ✓ + 



Access to the recipes programming .

- ✓ + 

\* Look at the paragraph : «Fast modification of the cycle in progress».- USE INSTRUCTIONS

# USER MENU : ACCESS TO THE PARAMETERS

During the baking, the programming access is locked

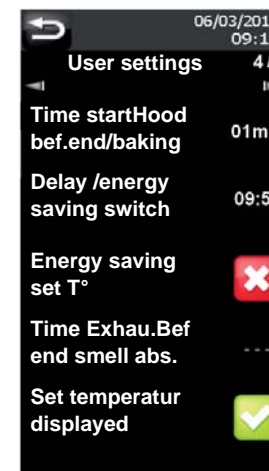
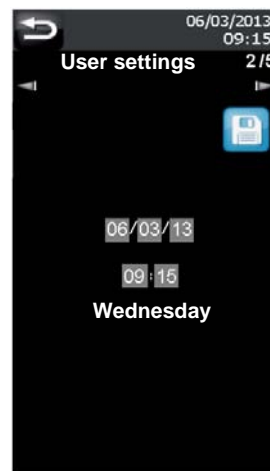
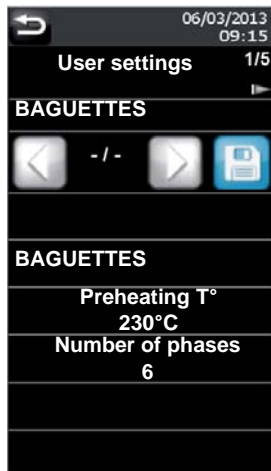


Adjustment of recipes

Date and Time adjustments

Setting of the regulator parameters

Settings : Parameters suitable for all recipes



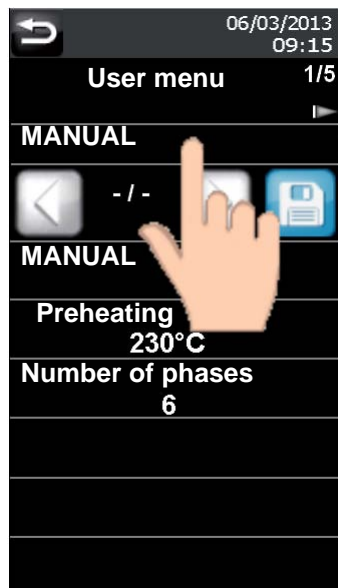
# Adjustment of recipes



## Access to the recipes list

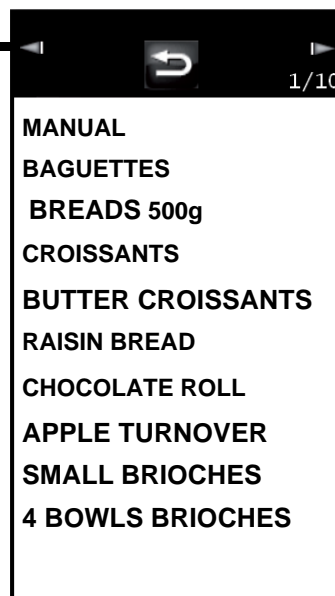
100 possible registered programs :

- ✓ 1 manual program
- ✓ 3 continuous baking programs
- ✓ 96 recipes with 6 possible phases

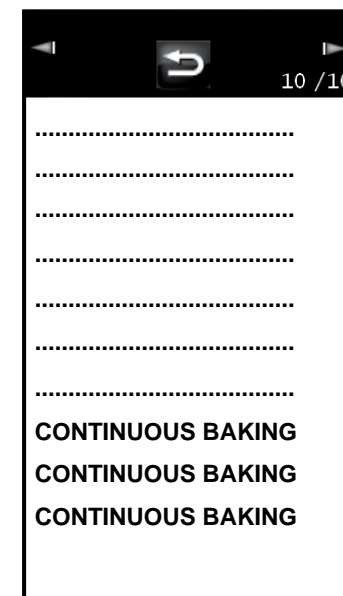
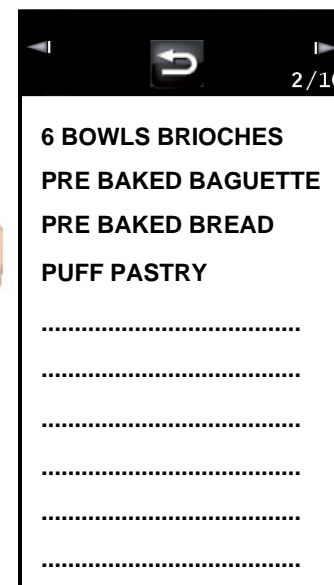
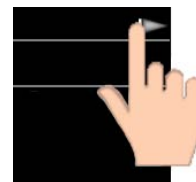


## Recipes list (10 pages)

Previous page  
On the first of the ten pages, provides direct access to the page 10/10 where the three continuous cooking programs are located



Next page

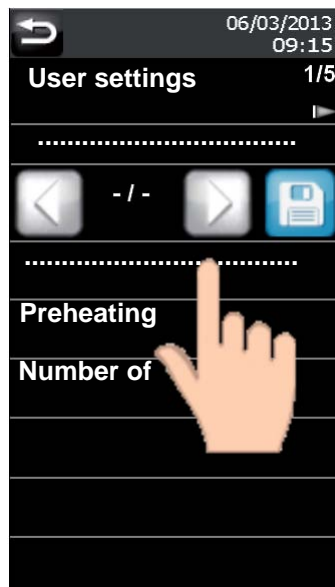


Displaying of the 13 recipes pre-programmed from factory according to the recipes described in the user manual at the paragraph «Recommendations for baking» + the 4 special programs (1 x MANUAL + 3 x CONTINUOUS BAKING).

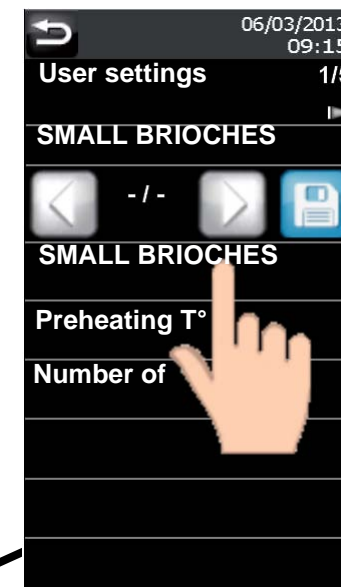
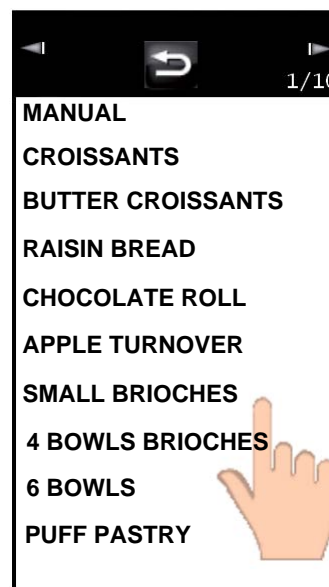


«MANUAL + CONTINUOUS BAKING» are changeless program names.

**Capture of the recipe name : Select the line to be programmed**



**Modification of the recipe name : Select the name to be modified (except «MANUAL» and «CONTINUOUS BAKING»)**



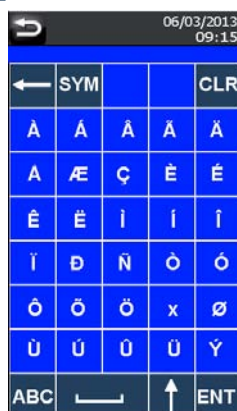
**Access to the keyboards  
(Next page)**



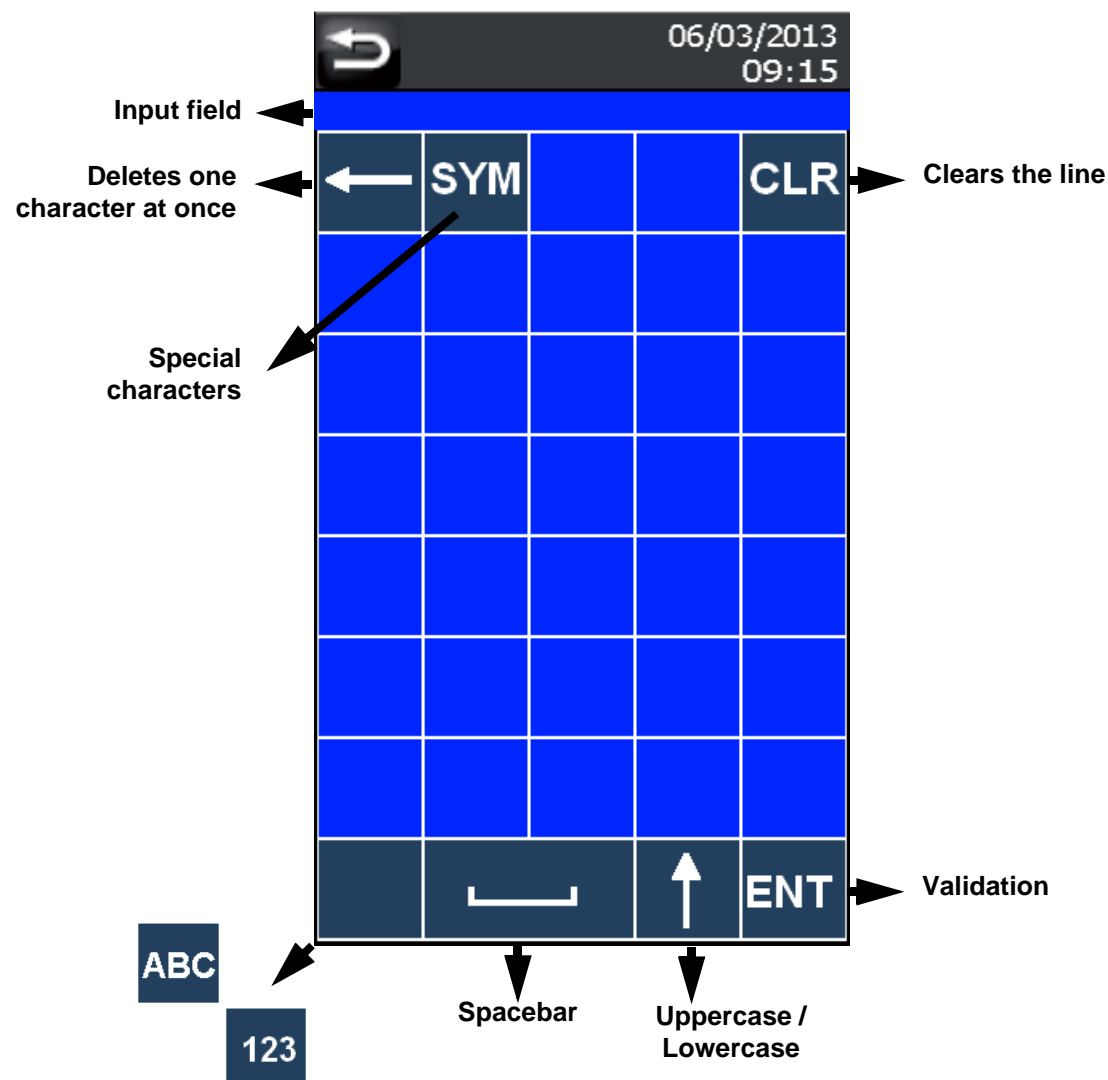
The recipe name can be composed with letters,  
numbers and special characters.  
Number of characters available : 21

ABC

SYM

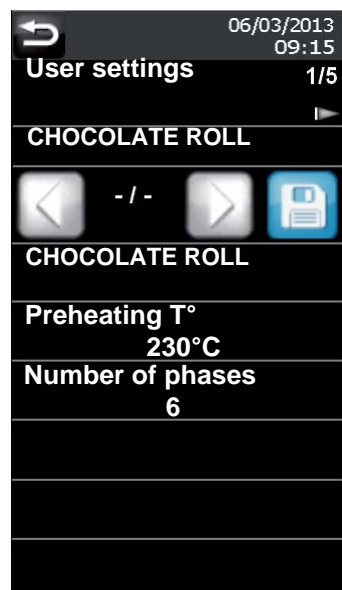


123

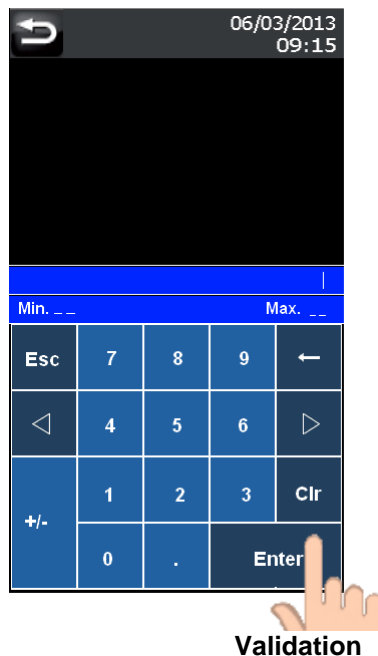




## Recipe programming (except for the program «CONTINUOUS BAKING»)



Press the parameter to be adjusted



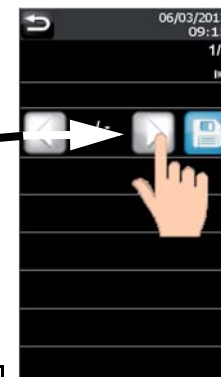
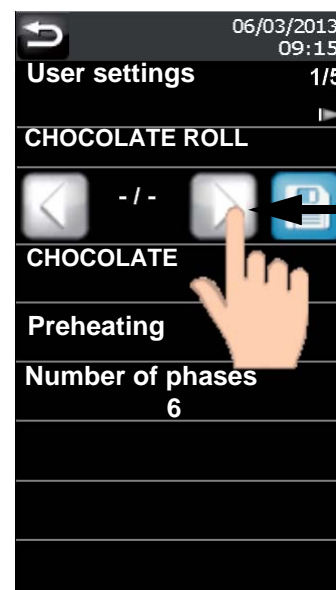
Validation



Do not forget to press the floppy disk icon to register the modification(s) done in the recipe(s).

Use the arrows to move from one phase to another.

Access to the phases adjustment



Press the parameter to be adjusted

Check the table «Setting ranges» after the paragraph :  
Programming of the recipe «CONTINUOUS BAKING»

## Programming of the recipe «CONTINUOUS BAKING»

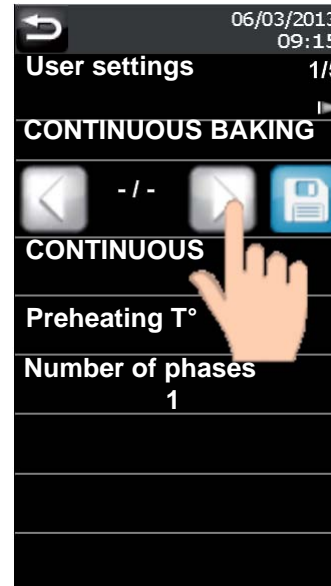


Press  
That can't be changed

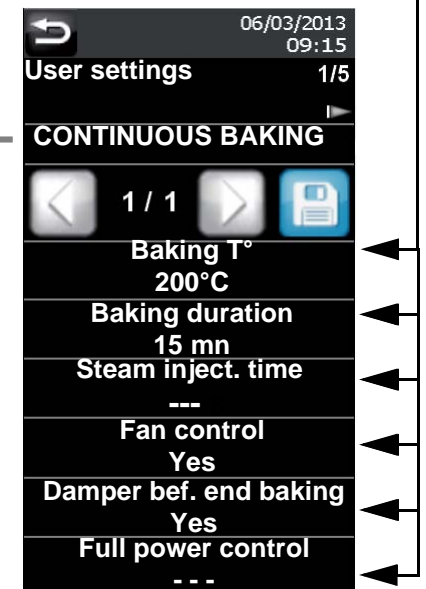


Validation

Access to the adjustment  
of the single phase



Press the parameter to be  
adjusted



Check the table "Setting ranges"  
hereafter



Do not forget to press the floppy disk icon to register the  
modification(s) done in the recipe(s).



## Setting ranges



Electric oven



Gas or Fuel oven

Preheating T° :	from 0°C to 250°C	
Number of phases :		
For all the recipes except «CONTINUOUS BAKING»	from 1 to 6	
For the recipe «CONTINUOUS BAKING»	1	
Baking T° :	from 0°C to 250°C	
Duration :		
2 to 6 Phases - Phase time	from 1to 99 mn / Phase (cumulative 6 phases : maxi 594 mn)	
1 Phase - Baking duration	from 1to 99 mn	
Damper bef. end baking :		
For all the recipes except «CONTINUOUS BAKING»		
1 Phase -	from 0 to Baking duration	
2 to 6 Phases -	from 0 to Phase duration	
For the recipe «CONTINUOUS BAKING» (1 Phase)	Yes	No
	The exhaust vent remains open for the entire baking time	The exhaust vent remains close for the entire baking time

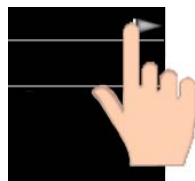
## Functions linked to the presence or the absence of some options

Steam inject. time :	
With steam	
For all the recipes except «CONTINUOUS BAKING»	from 0 to 30 s
For the recipe «CONTINUOUS BAKING»	---
Without steam	---
Fan control :	
With speed drive	from 0 to 10
Without speed drive option	Yes / No
Full power control :	---

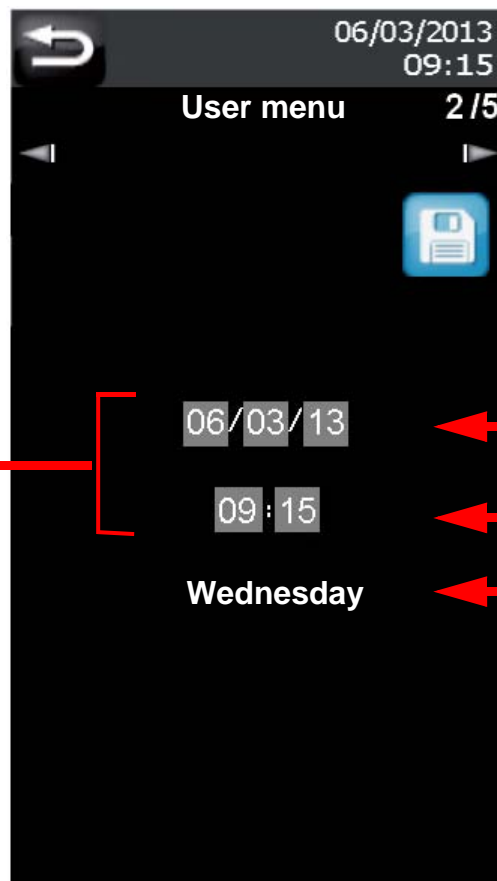
---
---

Option not present  
Not applicable

# Date and Time adjustments



Next page



Date  
Current hour

Date

Hour

Day (Automatically calculated in function of the date)

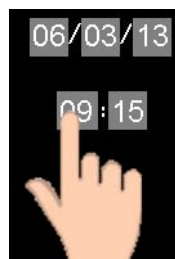
DD / MM / YY

31/03/2013



MM / DD / YY

03/31/2013



Press on each zone to be modified.



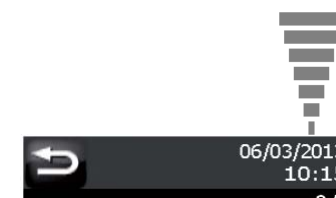
## CAUTION

In the countries applying summer time and winter time, do not forget to modify the hour (the function is not automatic).

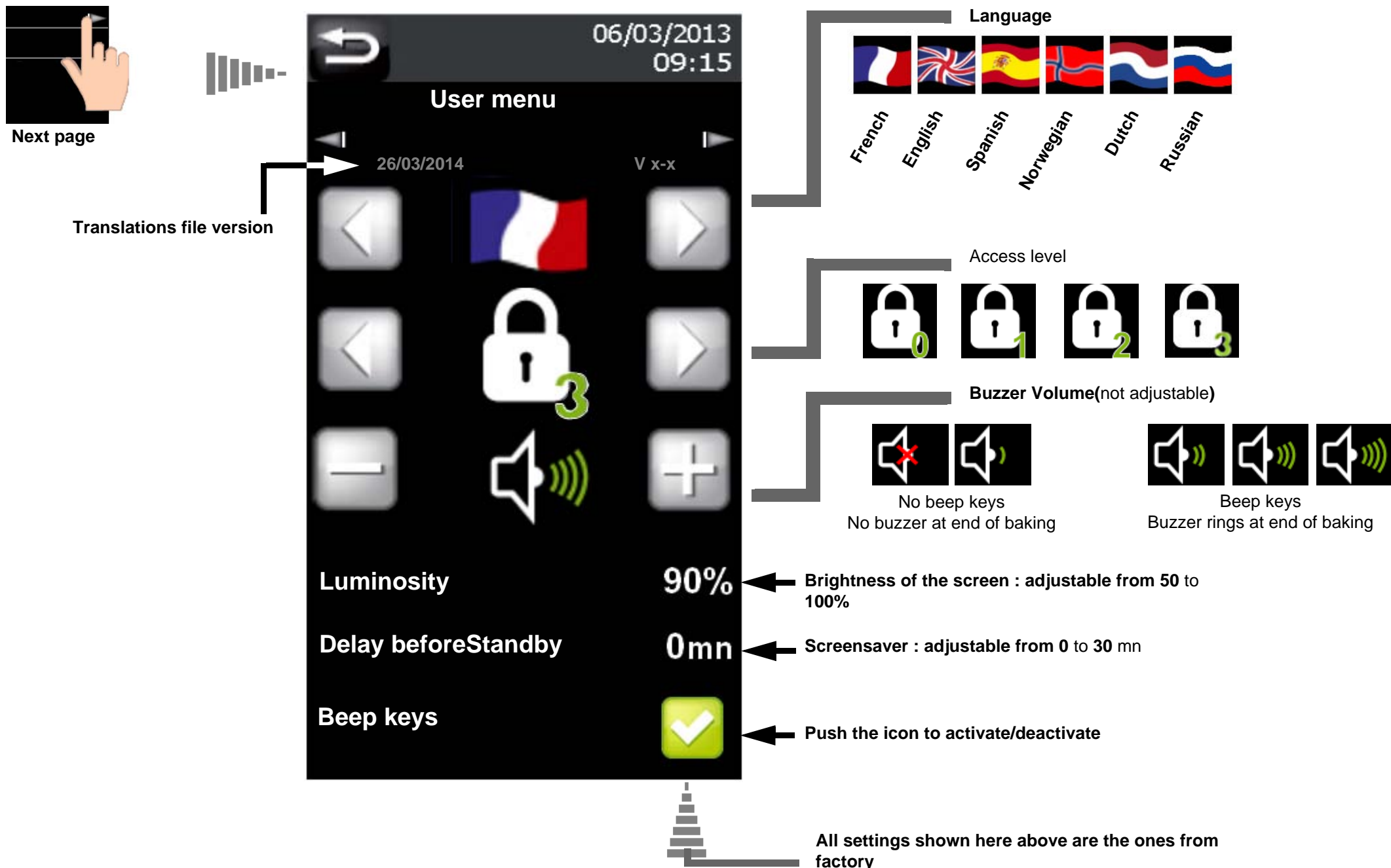


Press the floppy disk icon to register.

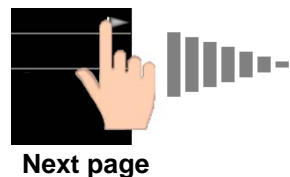
Date and time are updated in the gray band



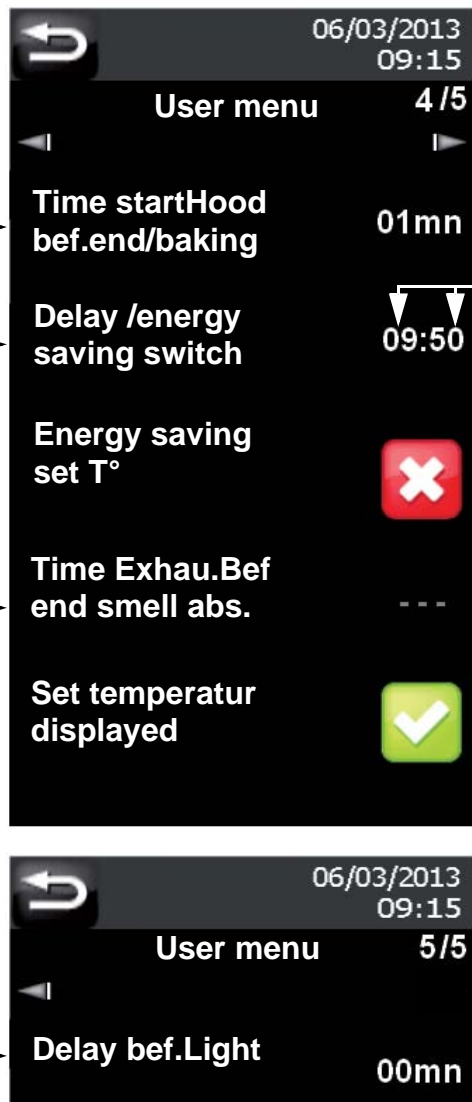
# Setting of the regulator parameters



## Settings : Parameters suitable for all recipes



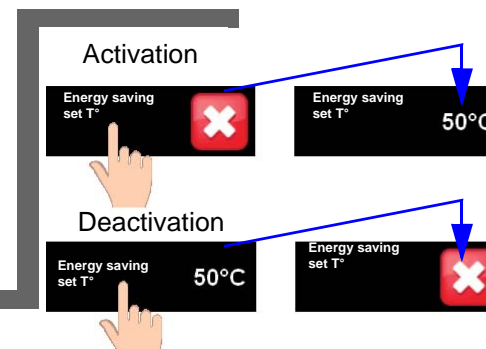
Press on each zone to be modified.



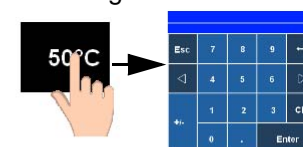
Next page

All settings shown here above are the ones from factory

Caution : here, 2 touch areas (hours : minutes)



Setting



**Time startHood bef.end/baking** : Setting of the delay before the end of baking for automatic start of the hood (adjustable from 0 to 99 mn).

**Delay /energy saving switch** : Setting of the unused time of the regulator before engaging the power save mode (adjustable from 0 to 09h 50).

**Energy saving set T°** : Adjustment of the setpoint temperature which allows to keep the oven at low temperature during periods of no use (adjustable from 50°C to 150°C) - if Oven stop.

**Dur.exhaustBef.end smell abs.** : Not applicable.

**Set T°displayed** : Push the icon to activate/deactivate.

Shows the set temperature; Shows the true temperature.

**Delay bef.light** : The oven light starts flashing at end of baking according to the value entered [adjustable from 0 to 5 mn (if 00 mn : the oven does not flash)].

# DOWNLOAD AND UPLOAD OF THE RECIPES THROUGH THE USB STICK



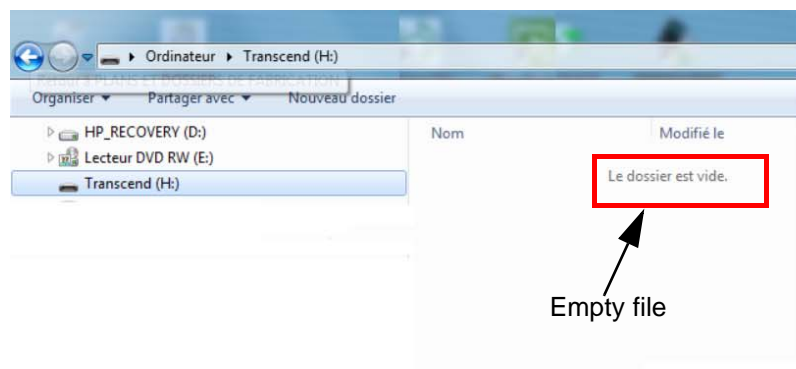
## Download of the recipes from the control board



Take a empty USB FAT32 formatted drive

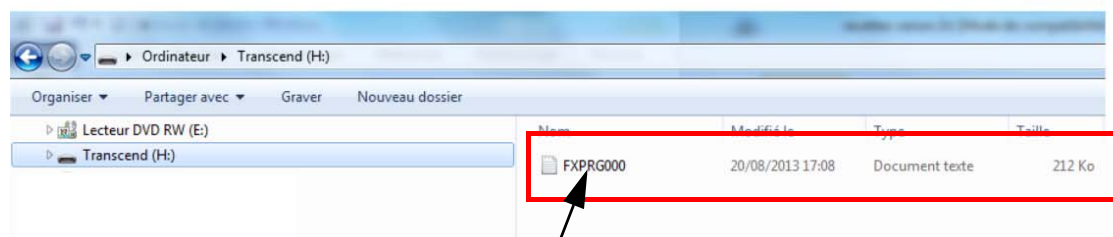
### BEFORE

View of the USB stick content on a computer



### AFTER

View of the USB stick content on a computer

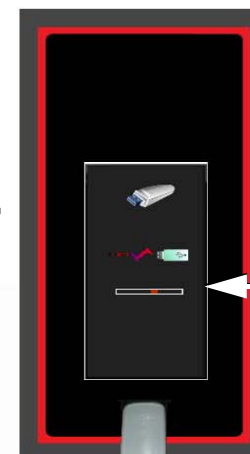


The file «FXPRG000» containing the whole recipes list has been correctly registered.

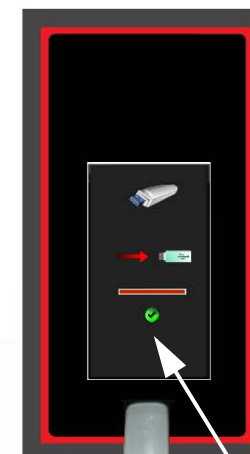
Control board starting-up by pressing the key



Preheating



The transfer begins as soon as the USB stick is plugged.



Wait until viewing of the green icon and the ringing of the buzzer before removing the USB stick



Never remove the USB-stick when transfer is in progress

## View of the recipes file on a computer

### 6 baking phases

FXPRG000 - Bloc-notes									
Fichier Edition Format Affichage ?									
Manual program	Program	:	00						
	MANUAL	:							
	Preheating	:	197						
	Self open. of door	:	01						
	Number of phases	:	01						
	Baking	:	190	---	---	---	---	---	---
	Fan speed	:	10	---	---	---	---	---	---
	Phase time	:	01	---	---	---	---	---	---
	Steam inject. time	:	00	---	---	---	---	---	---
	Damper b. end baking	:	01	---	---	---	---	---	---
	Full power control	:	01	---	---	---	---	---	---
Recipe : 1	Program	:	01						
	BREADS 500g	:							
	Preheating	:	250						
	Self open. of door	:	01						
	Number of phases	:	01						
	Baking	:	210	---	---	---	---	---	---
	Fan speed	:	10	---	---	---	---	---	---
	Phase time	:	13	---	---	---	---	---	---
	Steam inject. time	:	00	---	---	---	---	---	---
	Damper b. end baking	:	01	---	---	---	---	---	---
	Full power control	:	01	---	---	---	---	---	---
Recipe : 2	Program	:	02						
	CROISSANTS	:							
	Preheating	:	250						
	Self open. of door	:	01						
	Number of phases	:	01						
	Baking	:	195	---	---	---	---	---	---
	Fan speed	:	10	---	---	---	---	---	---
	Phase time	:	17	---	---	---	---	---	---
	Steam inject. time	:	00	---	---	---	---	---	---
	Damper b. end baking	:	01	---	---	---	---	---	---
	Full power control	:	01	---	---	---	---	---	---
Recipe : 3	Program	:	03						
	BUTTER CROISSANTS	:							
	Preheating	:	200						
	Self open. of door	:	01						
	Number of phases	:	01						
	Baking	:	180	---	---	---	---	---	---
	Fan speed	:	10	---	---	---	---	---	---
	Phase time	:	17	---	---	---	---	---	---
	Steam inject. time	:	00	---	---	---	---	---	---
	Damper b. end baking	:	17	---	---	---	---	---	---
	Full power control	:	01	---	---	---	---	---	---
Recipe : 4 Example : 3 baking phases	Program	:	04						
	Preheating	:	250						
	Self open. of door	:	01						
	Number of phases	:	03						
	Baking	:	220	215	200	---	---	---	---
	Fan speed	:	10	10	10	---	---	---	---
	Phase time	:	08	02	02	---	---	---	---
	Steam inject. time	:	02	00	00	---	---	---	---
	Damper b. end baking	:	01	01	01	---	---	---	---
	Full power control	:	01	01	01	---	---	---	---
...									
...									
...									
...									



## Upload of the recipes in the control board

Installer menu :  
Check the access  
level



IMPERATIVE

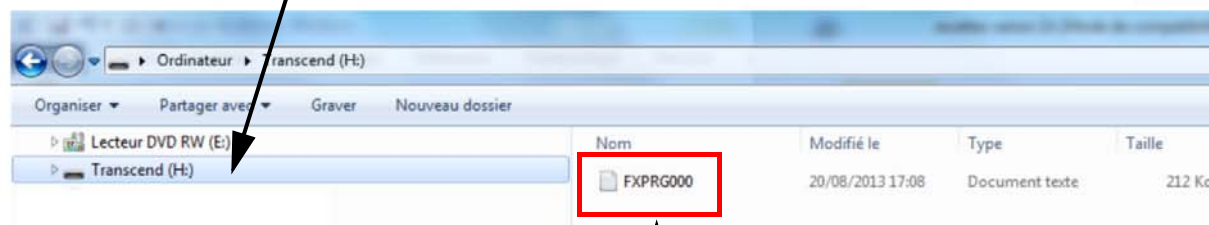


If the access level is adjusted on «0, 1, 2», the control board will not detect the USB stick.



Viewing of  
existing recipes  
before injection of  
new recipes file.

BEFORE



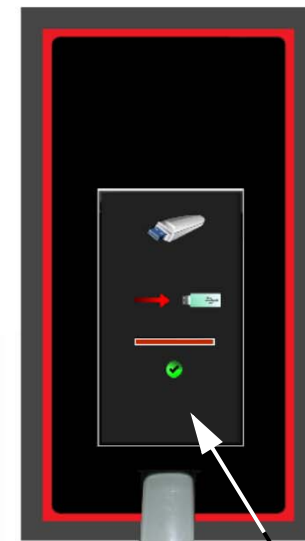
The file «FXPRG000» contains the recipes list to be uploaded into the control board.



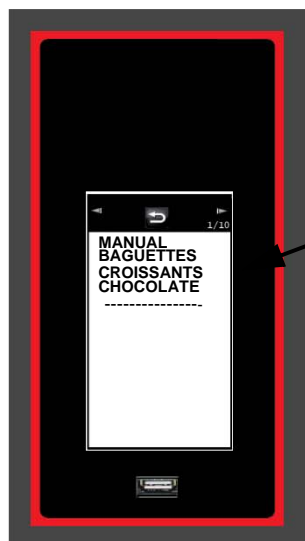
Preheating



The transfer begins as soon as the USB stick is plugged.



Wait until viewing of the green icon and the ringing of the buzzer before removing the USB stick.

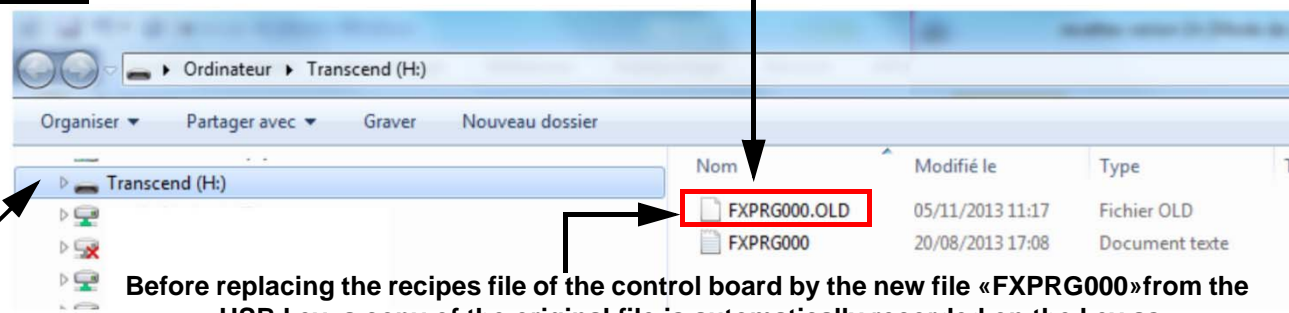


Viewing of the new recipes file (FXPRG000)

**AFTER**



Never remove the USB-stick when transfer is in progress



Before replacing the recipes file of the control board by the new file «FXPRG000» from the USB key, a copy of the original file is automatically recorded on the key as «FXPRG000.OLD».